

Solutions for Composites: External Mold Releases

- Polymeric Mold Releases
 - Semi-Permanent Mold Releases
 - Paste Wax
 - Mold Sealers
 - Cleaners & Strippers
- Uses Include:
 - Open Molding
 - Marble & Solid Surface
 - RTM
 - Compression Molding
 - Infusion
 - Filament Winding
 - SMC/BMC



	Preferred	<input checked="" type="checkbox"/> Appropriate								
	Product No.	Application Method	Application Temperature	Open Molding / Lay-up Spray-Up / Marble	RTM / Wet Compression	Solid Surface / Casting Polymer Concrete	Filament / Mandrel Wrap	SMC / BMC	W = water-based S = solvent-based	
XTEND [®] Semi-Permanent Mold Releases	Gel-coated / High Gloss Class "A" Finish Parts									
	818+	Wipe-on; Let Dry	Ambient		<input checked="" type="checkbox"/>				S	
	1140HS	Wipe-on / Wipe-off	Ambient to Warm						S	
	832	Wipe-on / Wipe-off	Ambient			<input checked="" type="checkbox"/>			S	
	838	Wipe-on / Wipe-off	Ambient to Warm						S	
	859	Spray or Wipe	Ambient or higher		<input checked="" type="checkbox"/>				S	
	1080	Wipe-on; Let Dry	Ambient		<input checked="" type="checkbox"/>				S	
	W-102	Wipe-on / Wipe-off	Ambient		<input checked="" type="checkbox"/>				W	
	Non gel-coated / Primer gel-coat / Painted Parts									
	19RSS	Wipe or Spray	Ambient to 350°F / 65°C							S
	W-7838D (matte finish)	Wipe-on	Ambient							W
	Mold Sealers									
	AMS	Wipe-on / Wipe-off	Ambient to Warm					<input checked="" type="checkbox"/>		S
XTR	Wipe-on / Wipe-off	Ambient					<input checked="" type="checkbox"/>		S	
WS-50 (matte finish)	Wipe-on; Let Dry	Ambient					<input checked="" type="checkbox"/>		W	
MoldWiz [®] Polymeric Mold Releases	Gel-coated / High Gloss Class "A" Finish Parts									
	F-57 Series	Wipe-on & Wet Polish	Ambient		<input checked="" type="checkbox"/>		<input checked="" type="checkbox"/>		S	
	250-SL/55NC	Wipe-on & Wet Polish	Ambient						S	
	F-23/ANC	Wipe-on & Wet Polish	Ambient	<input checked="" type="checkbox"/>					S	
	Non gel-coated / Primer gel-coat / Painted Parts									
	WB-2700	Wipe or Spray	Ambient to 450°F / 235°C							W
	EM-Series	Wipe or Spray	Ambient to 300°F / 150°C					<input checked="" type="checkbox"/>		W
	985JB (concentrate)	Wipe or Spray	Ambient to 400°F / 205°C							W
	JB5 (ready to use)	Wipe or Spray	Ambient to 400°F / 205°C							W
	Mold Conditioner									
Melax [®] 3F/NC	Wipe-on & Wet Polish	Ambient		<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	S	
PasteWiz [®]	Paste Wax									
	PasteWiz 88	Wipe-on & Polish	Ambient to Hot Climates		<input checked="" type="checkbox"/>	New! Fast and Easy to use!			S	
	PasteWizHC	Wipe-on & Polish	Ambient to Hot Climates						S	
	PasteWiz	Wipe-on & Polish	Ambient							
CleanWiz [®]	Mold Cleaners and Strippers									
	CW-10/NC	Wipe-on / Wipe-off; Water Wash	Ambient			Mold stripper. Excellent for removing paste wax.			S	
	CX-500	Wipe-on / Wipe-off	Ambient			Excellent solvent blend cleaner.			S	
	CX-525	Wipe-on / Wipe-off	Warm to 200°F / 95°C			Cleaner/Stripper. Excellent for closed molding & warm molds.			S	
	WCX	Wipe-on / Wash-off	Ambient			100% water-base stripper. Removes semi-permanent release, silicone and other contaminants from polishes and compounds.			W	

These products reflect only a small portion of what we have to offer. Please contact us for more information. This information is supplied for technically skilled professionals working at their own risk. AXEL believes the information to be accurate, although the Company assumes no liability in the validity of the information for any specific process or application. Moreover, AXEL will assume no liability from any direct and/or consequential damages of any kind that may occur from the use or non-use of AXEL products or information supplied by the Company or its appointed representatives. ISO 9001 Registered. REACH Compliant. MoldWiz[®], XTEND[®], PasteWiz[®] and CleanWiz[®] are registered trademarks of Axel Plastics Research Laboratories Inc. © 2016 Axel Plastics Research Laboratories, Inc. All rights reserved.



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