

Solutions for Composites: External Mold Releases

- Polymeric Mold Releases
 - Semi-Permanent Mold Releases
 - Paste Wax
 - Mold Sealers
 - Cleaners & Strippers
- Uses Include:
 - Open Molding
 - Marble & Solid Surface
 - RTM
 - Compression Molding
 - Infusion
 - Filament Winding
 - SMC/BMC



External Mold Releases

◆ Preferred □ Appropriate

	Product No.	Application Method	Application Temperature	Open Molding / Lay-up / Spray-Up / Bagging	RTM / Wet Compression	Marble Solid Surface / Casting Polymer Concrete	Filament / Mandrel Wrap	SMC / BMC	W = water-based S = solvent-based
XTEND® Semi-Permanent Mold Releases	<i>Gel-coated / High Gloss Class "A" Finish Parts</i>								
	818	Wipe-on; Let Dry	Ambient	◆	□	◆			S
	1140HS	Wipe-on / Wipe-off	Ambient to Warm	◆	◆	◆			S
	824 (low slip)	Wipe-on; Let Dry	Ambient	◆	□				S
	832	Wipe-on / Wipe-off	Ambient	◆	◆				S
	838	Wipe-on / Wipe-off	Ambient to Warm	◆	◆				S
	859	Spray or Wipe	Ambient or Higher	◆	□	□			S
	1080	Wipe-on; Let Dry	Ambient	◆					S
	W-102	Wipe-on / Wipe-off	Ambient	◆	□				W
	<i>Non gel-coated / Primer gel-coat / Painted Parts</i>								
	19RSS	Wipe or Spray	Ambient to 350°F / 65°C	◆	◆	◆			S
	W-7838D (matte finish)	Wipe-on	Ambient	◆	◆				W
	<i>Mold Sealers</i>								
	AMS	Wipe-on / Wipe-off	Ambient to Warm	◆	◆	◆	◆		S
XTR	Wipe-on / Wipe-off	Ambient	◆	◆	◆	◆		S	
WS-50 (matte finish)	Wipe-on; Let Dry	Ambient	◆	◆	◆	◆		W	
MoldWiz® Polymeric Mold Releases	<i>Gel-coated / High Gloss Class "A" Finish Parts</i>								
	F-57 Series	Wipe-on & Wet Polish	Ambient	◆		◆			S
	250-SL/55NC	Wipe-on & Wet Polish	Ambient	◆		◆			S
	F-23/ANC	Wipe-on & Wet Polish	Ambient	□	◆		◆		S
	<i>Non gel-coated / Primer gel-coat / Painted Parts</i>								
	WB-2700	Wipe or Spray	Ambient to 450°F / 235°C	◆	◆	◆	◆	◆	W
	EM-Series	Wipe or Spray	Ambient to 300°F / 150°C		◆		□	◆	W
	985JB (concentrate)	Wipe or Spray	Ambient to 400°F / 205°C					◆	W
	JB5 (ready to use)	Wipe or Spray	Ambient to 400°F / 205°C					◆	W
	<i>Mold Conditioner</i>								
Melax® 3F/NC	Wipe-on & Wet Polish	Ambient	◆	□	□	□	□	S	
PasteWiz®	<i>Paste Wax</i>								
	PasteWiz 88	Wipe-on & Polish	Ambient to Hot Climates	◆		New! Fast and Easy to use!			S
	PasteWizHC	Wipe-on & Polish	Ambient to Hot Climates	◆					S
	PasteWiz	Wipe-on & Polish	Ambient	◆					

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