

## technical data

# AXEL

PLASTICS RESEARCH LABORATORIES, INC.  
MOLD RELEASES & INTERNAL LUBRICANTS

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## PASTE WIZ

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**General:** Paste mold release agent for wood, plaster, fiberglass and metal molds. Effectively seals the porous areas of mold surfaces resulting in smoother surfaces of molded part.

**Use: Thermosets:**  
**Polyester, Vinyl Ester and Epoxy**

**Especially for Lay-Up / Spray-Up RTM.**

**Composition:** Proprietary synergistic blend of hydrocarbon waxes and polymer based mold release paste.

### TYPICAL PROPERTIES:

<b>SOLIDS:</b>	<b>28 – 30%</b>
<b>COLOR:</b>	<b>Yellow</b>
<b>SPECIFIC GRAVITY:</b>	<b>0.76 @ 65°C</b>
<b>VISCOSITY:</b>	<b>Paste @ 25°C</b>
<b>ODOR:</b>	<b>Aliphatic Hydrocarbon</b>
<b>FLASH POINT:</b>	<b>110° F / 43° C (C.O.C.)</b>
<b>SHELF LIFE:</b>	<b>Minimum of one year</b>

### Application Instructions:

Apply on clean mold or pattern surface. Apply light coating. Allow to dry and hand polish.  
Initial application: Apply 4-10 coats until the surface appears sealed and lustrous.  
Production: Reapply 2-3 coats of Paste Wiz, polish to a high shine, and continue molding.  
Mold parts until one releases with slightly more resistance.

**NOTE: Keep Paste Wiz can closed when not in use.**

All information given by us about our products is based upon our tests and experience. It is intended for use by persons having technical skill at their own discretion and risk, and we assume no liability in connection with their use.

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