



PLASTICS RESEARCH LABORATORIES, INC.
MOLD RELEASES & PROCESS ADDITIVES

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Technical Data Sheet



CX-200HS

Product Description

CX-200HS is a mold stripper specifically designed for removing silicone contamination, and semi-permanent release agents on mold surfaces. Not recommended for removing waxes.

Composition

Alcohol solution of proprietary cleaning agents.

Handling

Wear chemically resistant protective gloves such as nitrile, neoprene, or butyl. Wash hands frequently and, if convenient, use a protective hand cream. Washing of hands is recommended since CX-200HS may penetrate gloves after extended use. Use goggles and do not smoke until hands are completely clean.

CX-200HS IS A CAUSTIC FORMULA AND SHOULD BE USED WITH EXTRA CAUTION ON ALUMINUM TOOLS.

Uses

Mold Stripper for removing semi-permanent release coatings. Not recommended for removing wax or polymers.

Typical Properties

*Color	Colorless.
Specific Gravity	0.88 @ 25°C
Flash Point	<73°F / 23°C
pH	13.0 (0.5% aq ethanol 50%)
Odor	Alcohol
Packing	Plastic containers
Shelf Life	Minimum of one year

*The color may change over time from colorless to dark amber without affecting product performance.

Application Instructions

Review MSDS before use.

Use full strength. Do not dilute.

1) Apply liberally to mold (at temperatures less than 110°F) with cotton cloth or brush. Make sure the surface is completely wetted (use of a Charlie Brush is helpful) and allow to stand for approximately five minutes. (except on aluminum, which should be wiped off immediately).

2) Then wipe the surface with a water-wet cloth.

3) Repeat washing with clean wet cloth and then dry with another fresh cloth.

4) Wiping the surface afterwards with acetone or a medium cleaner, like CX-500, may also be helpful. With

extremely dirty molds, leave the mold stripper on for a longer time (10 minutes) or repeat the entire procedure as many times as necessary.

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