

technical data



PLASTICS RESEARCH LABORATORIES, INC.
MOLD RELEASES & INTERNAL LUBRICANTS

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Mold Wiz

INT-AM165C

General: A process aid additive with anti-static properties which is incorporated directly into the resin eliminating the need for an external mold release agent. An effective addition of process aid additive will not have any adverse effect on the cured resin. The complex polymeric nature of the process aid additive will not interfere with secondary operations such as decorating, printing, bonding, or plating.

Use: Acrylate / Vinyl Monomers

Composition: Proprietary synergistic blend of organic acid, esters and amine combined with propylene glycol ethers.

TYPICAL PROPERTIES:

EFFECTIVE INGREDIENTS:	100%
SOLIDS:	100%
COLOR GARDNER:	<1, Water Clear @ 25°C and higher*
SPECIFIC GRAVITY:	0.950 @ 25°C
VISCOSITY:	<100 cps @ 25°C
pH:	3.7 – 5.7
REFRACTIVE INDEX:	1.4465
FLASH POINT:	>200°F / >93°C
SHELF LIFE:	Minimum of one year

* below 25°C product may become cloudy. Clarity is restored by re-warming product to 25°C

Application Instructions:

General: For best results, laboratory tests or pre-production trials should determine the optimum addition level. MoldWiz® process aid additives are effective within a range of 1 to 5 parts per 1000 resin by weight. An evaluation at 2.5 parts per 1000 (0.25%) is suggested. Too much process aid additive may retard the cure. Reduce the level of additive or slightly increase the catalyst.

All information given by us about our products is based upon our tests and experience. It is intended for use by persons having technical skill at their own discretion and risk, and we assume no liability in connection with their use.

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