

## solutions for polyurethanes

	Product Type	Product Name	Description	Application	Type of Mold
External Mold Releases	Semi-Permanent Solvent-based	XTEND® 19RSS	Long lasting release. Recommended for rigid foams and elastomers.	Wipe or spray on molds up to 310°F/154°C. Can be used to mold up to 400°F/205°C.	All
	Semi-Permanent Water-based	XTEND® W-7806R	Long lasting release. Not recommended for applications that require paint.	Wipe or spray on. Stable to 400°F/205°C.	All
	Polymeric Solvent-based	MoldWiz® 435PU Series	High performance PU release. Non-silicone. Quick drying. Available in different strengths.	Wipe or spray on at ambient to hot molds.	All
		MoldWiz® 462EPU	Highest performance PU release.	Wipe or spray on at ambient to hot molds.	All
	Polymeric Water-based	MoldWiz® EM-606SFL	Quick drying, general purpose release with good slip.	Wipe or spray on at temperatures up to 310°F/154°C. Can be used to mold up to 400°F/205°C.	All
		MoldWiz® EM-WB640ET	Good release for refridgeration foam. Quick drying, non-transferring.	Wipe or spray on at temperatures up to 310°F/154°C. Can be used to mold up to 400°F/205°C.	All
		MoldWiz® FFIH	Film forming release adheres to foam part. Can be painted.	Preferably spray on at ambient temperatures. Can also be brushed on.	All
	Solvent-based	PasteWiz® HC	Easy to use paste wax.	Wipe on and polish.	All including porous

	Product Name	Description
Internal Mold Releases	MoldWiz® INT-1230	General purpose release-foam for elastomers and non-aqueous in-mold coatings.
	MoldWiz® INT-120IMC	Release additive for in-mold coatings and polyureas.
	MoldWiz® INT-EPH19	Release additive for waterborne polyureas.
	MoldWiz® INT-1681OG	Release for optical grade cast PU.
	MoldWiz® INT-1948 MoldWiz® INT-1968RAC	For aromatic polyurethane pultrusion.
	MoldWiz® INT-1960MCH	For aliphatic polyurethane pultrusion.
	MoldWiz® INT-1940RTM	Release additive for RTM, infusion, or other closed-molded PU processes.
	MoldWiz® INT-1944NRR	Suitable for pultrusion, infusion, or RTM when no change to gel time is required.

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