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Technical Data Sheet

MoldWiz[®] 462EPU External Mold Release

Product Description: A liquid, external release agent that dries at room temperature forming a monomolecular film. Excellent for use on almost any substrate including, wood, melamine, clay, polystyrene, sand, rocks, etc. Some transfer of 462-EPU is normal, therefore some secondary bonding and painting will need cleaning of the parts before post bonding and/or painting.

Use: PU foams and elastomers

Composition: Proprietary resin emulsion of release agents in a solvent solution.

Instructions for Use:

MoldWiz 462-EPU can be wipe, brush, or spray-applied. For wiping on, apply mold release with a 100% cotton cloth or blue paper shop towel. Wipe on uniformly using a circular motion. In many cases a spray application will achieve a more uniform application of the 462-EPU on the mold surface.

AXEL recommends a spray system be used that can create a uniformly atomized spray pattern, such as: a Milwaukee Sure Shot Sprayer. 462-EPU can also be applied by brush. Please contact AXEL if further application suggestions are needed.



Review SDS before use.

TYPICAL PROPERTIES:

EFFECTIVE INGREDIENTS	50%
COLOR	Clear
SPECIFIC GRAVITY	0.840 @ 25°C / 77°F
FLASH POINT	<61°C / 141°F
VISCOSITY	26cps @ 25°C / 77°F
SHELF LIFE	Minimum of one year