



50 Cambridge Drive, Monroe CT 06468 USA  
 +1 203.590.2000 | +1 800.332.AXEL

## Technical Data Sheet

# XTEND<sup>®</sup> CX-250GC Mold Cleaner

**Product Description:** XTEND CX-250GC is a gel viscosity cleaner designed for the removal of urethane residue, crystalized isocyanate, and mold release agents. The gel consistency allows the material to remain in place to penetrate urethane and avoid unwanted run-off.

**Use:** Removes urethane build-up from molds. Penetrates, loosens, and removes urethane foam deposits. Dissolves all types of urethanes (flexible, rigid, elastomer, molded, TDI or MDI based). XTEND CX-250GC will also remove

many other resins including epoxides and polyesters, particularly if heated. Dissolves semi-permanent mold release agents

**Composition:** Proprietary blend of solvents.

**Handling:** Wear safety glasses and chemically resistant butyl rubber gloves. Washing of hands is recommended since CX-250GC may penetrate gloves after extended use. Avoid breathing vapors or mist. Use with adequate ventilation.

### Application Instructions:

XTEND CX-250GC can be applied to the mold surface by laying soaked towels on the mold or applied by brush. Let soak until material is loosened and can be wiped, brushed, or removed by ice blasting.

Heating will produce faster results. Mild heating of the solvent to 130-150°F, will produce faster results. How long? 1-2 hours at the molding temperature. Suggested dwell times? It may be necessary to increase the soak time (4-6 hours) and temperature (>200° F/93.3°C) if the desired results are not obtained.

Review SDS before use.

### FEATURES:

- Gel viscosity
- Non-chlorinated
- Non-flammable

### TYPICAL PROPERTIES:

<b>COLOR</b>	Clear
<b>SPECIFIC GRAVITY</b>	1.06 @ 25°C
<b>VISCOSITY AT 25</b>	4000-6000 cp
<b>PH</b>	6.5
<b>FLASH POINT</b>	198°F/92.2°C
<b>SHELF LIFE</b>	12 months in original unopened package
<b>PACKING</b>	Plastic containers